

# GLOBAL WEBCAST AUCTION

## CNC MACHINING FACILITY

FEATURING: CNC Vertical & Horizontal Machining Centers, CNC Vertical Lathes, Gear Shapers, EDM Machines, Tooling & Miscellaneous Machinery

Online Only Webcast | No On-Site Bidding

AS LATE AS  
**2010**



**16 Available**

HYUNDAI KIA Hi-V50DH CNC Vertical Machining Centers

**2007**



**9 Available**

HYUNDAI KIA HS400 CNC Horizontal Machining Centers

*Surplus Assets no Longer Required  
for Ongoing Operations*



**THURSDAY, MAY 20<sup>TH</sup>**  
**@ 11:00AM ET**

**PREVIEW & INSPECTION:**

By Appointment Only, Call 517.204.0033  
or email [mario@maynards.com](mailto:mario@maynards.com)

**PREVIEW LOCATION:**

19050 Allen Road, Brownstown, MI 48183

**COVID protocols will require health declaration, mask wearing and social distancing as condition of entry.**

**FOR FURTHER INFORMATION CONTACT:** Mario Mazzuca at 517.204.0033 or email [Mario@maynards.com](mailto:Mario@maynards.com)

**Maynards**  
SINCE 1902

AUCTIONS | LIQUIDATIONS | APPRAISALS

21700 Northwestern Hwy., Suite 1180  
Southfield, MI 48075

**248.569.9781 | [www.maynards.com](http://www.maynards.com)**

Place your bid now!  
REGISTER AT

**BidSpotter.com**

# CNC VERTICAL MACHINING CENTERS

- **(16) Hyundai Kia Hi-V50DH CNC Vertical Machining Centers**, Years 2006-2010, 600mm X-Travel, 460mm Y-Travel, 570mm Z-Travel Capacity with 700mm x 500mm Dual Table APC, 350Kg Cap. Per Side, Renishaw OMI-2 Optical Tool Setter, Through Spindle Coolant, Work Lights, Chip Air Blowers, Load and Spindle Speed Meters, NT 40 Spindle Taper, 80-8,000 RPM Spindle Speed, 24 Unit ATC, Cooljet Systems 30-20SF High Pressure Coolant Pump, Profluid PFOC-050APT Oil Chiller, (2) Filtration Systems Hydraulic Filter Units, Coolant Reservoir Unit with (3) Transfer Pumps, Storch Magnetics Hinge Belt 12" Chip Conveyor, A-Ryung T03-TY Oil Lubrication Unit, 3HP Hydraulic Power Unit, Swift Sure CLR- 836-EP 5000 PSI 1-1/2HP Hydraulic Pump, Fanuc Series Oi-MC Controls 200/220V 50/60Hz 25 KVA 3PH Input, 9500 Kg
- **MC Machinery Sales, Inc (Subsidiary of Mitsubishi) Diamond Cut SV-1100B CNC Vertical Machining Center**, Mitsubishi M70 Control, 27.5" x 51" Table, 3-Axis, 24 ATC, S/N WB1230007
- **Doosan 4020 CNC Vertical Machining Center**, Year 2007, 48"x24" T-Slotted Table, CAT 40 Spindle Taper, 30 Unit ATC Magazine, Cooljet CJ0C-050APT Oil Chiller, Hals Lube HMGP-303S Oil Lubrication Unit, Coolant Reservoir Unit with (3) Transfer Pumps, and Turbo Systems 6575-8164 Hinge Belt 10" Chip Conveyor, Fanuc Series Oi-MB Controls, 200/220V 50/60Hz 44KVA 3PH Input, 7250 Kg, S/N MVT-1021
- **Doosan 3020 CNC Vertical Machining Center**, Year 2004, 40"x24" T-Slotted Table, BT 40 Spindle Taper, 30 Unit ATC Magazine, Cooljet CJ0C-050AP Oil Chiller, Hals Lube HMGP-303S Oil Lubrication Unit, Coolant Reservoir Unit with (3) Transfer Pumps, and Turbo Systems 6575-8164 Hinge Belt 10" Chip Conveyor, Fanuc Series Oi-MB Controls, 200/220V 50/60Hz 44KVA 3PH Input, 6500 Kg, with Spare Fanuc A06B-6110-H026 Power Supply Module, S/N MVX1005
- **Hermle C800U 5-Axis CNC Vertical Machining Center**, Year 2001, 11" Rotary Table, IT40 Tooling, 32 ATC, Heidenhain Control, S/N 14790
- **(4) Hermle C600U 5-Axis CNC Vertical Machining Centers**, Year 2001, 11" Rotary Table, IT40 Tooling, 32 ATC, Heidenhain Control, S/Ns 13451, 14073, 14550 & 14828
- **(6) OKK VM-II CNC Vertical Machining Centers**, 2 are 50 Taper with High Pressure Coolant, 4 are 40 Taper, 22" x 41" Table, Neomatic 605 Control, 20 ATC, Conveyor, S/Ns 1036, 1023, 1007, 1008, 1006 & 1040
- **(2) Okada Graphite Master GM544 High Speed CNC Electrode Milling Machines**, Year 2010, Fanuc 150i-M Control, with Laser, 32 ATC, Oilmatic Cooler, S/Ns 20S07R & 20S04

AS LATE AS  
**2010**



HYUNDAI KIA Hi-V50DH CNC Vertical Machining Center

**2007**



DOOSAN 4020 CNC Vertical Machining Center

**2004**



DOOSAN 3020 CNC Vertical Machining Center



## CNC VERTICAL MACHINING CENTERS (Continued)



MC MACHINERY SALES, INC. Diamond Cut SV-1100B CNC VMC



HERMLE C600U 5-Axis CNC Vertical Machining Centers



OKK VM-II CNC Vertical Machining Centers



OKADA Graphite Master GM544 High Speed CNC Electrode Milling Machine

## CNC VERTICAL LATHES

- (2) Hyundai Kia SKT-5VR CNC Vertical Lathes, Year 2010, 760 mm Max Swing, 560mm Swing Over Carriage, 550mm Max Machine Diameter, 600mm Max Machine Shaft Length, 1000 kg Max Capacity, 325 mm X-Travel, 625 mm Z-Travel, ASA A2-11 Main Spindle, ANSI 450 Taper, 20-2000 RPM Spindle Speed with 12 Station Angle Drum Tool Turret, Seoam HC-15 Chuck, Tool Eye, Work Lights, Coolant Sprayers, Load and Spindle Speed Meters, Hals Lube HMGP-303S Oil Lubrication Unit, Filtration Systems Hydraulic Filter Unit, Coolant Reservoir Unit with (2) Transfer Pumps, Storch Magnetics 12" Magnetic Chip Conveyor, 7.5HP Hydraulic Power Unit, Fanuc Series 21i-TB Controls, 200/220V 50/60Hz 32 KVA 3PH Input, 10800 Kg, with Fanuc M-710ib Robot with RJ3ib Control



FANUC M710-iB Robot Arm



FANUC R-J3iB Robot Controller



HYUNDAI KIA SKT-5VR CNC Vertical Lathe



# CNC HORIZONTAL MACHINING CENTERS

- **(9) Hyundai Kia HS400 CNC Horizontal Machining Centers**, Year 2007, 620mm X-Travel, 560mm Y-Travel, 650mm Z-Travel, w/Twin 400mm x 400mm Table APC, 500 Kg Cap., Through Spindle Coolant, Work Lights, Chip Air Blowers, Load and Spindle Speed Meters, NT 40 Taper Spindle, 150-15,000RPM Spindle Speed, 60 Unit ATC Magazine, Profluid Model CJ 70-30 SF High Pressure Coolant Pump, Profluid PFWC 150-DPT Oil Chiller, Filtration Systems Hyd. Filter Unit, Coolant Reservoir Unit with (2) Transfer Pumps, and Ameco Hinge Belt 12" Chip Conveyor, Lube Corp. AMO-II-150S Oil Lubrication Unit, Swift Sure CLR- 832-EP 5000 PSI 1-1/2HP Hyd. Pump, Square D 30 KVA 480V Primary 208Y/120V Secondary 3PH Transformer, Fanuc Series 18i-MB Controls, 200/220V 50/60Hz 50KVA 3PH Input, 9000 Kg
- **(2) Hyundai Kia HS500 CNC Horizontal Machining Center**, Twin 19-3/4"x19-3/4" Pallet Changer Hyd. Parts Clamp Hook Up, Through Spindle Coolant, Work Lights, Chip Air Blowers, Load and Spindle Speed Meters, CAT 40 Taper Spindle, 60 Unit ATC Magazine, Profluid CJ 70-30 SF High Pressure Coolant Pump, Nanocool CIL1100 Oil Chiller, Filtration Systems Hydraulic Filter Unit, Coolant Reservoir Unit w/(3) Transfer Pumps & Ameco Hinge Belt 12" Chip Conveyor, Lube Corp. AMO-II-150S Oil Lubrication Unit, Swift Sure CLR- 832-EP 5000 PSI 1-1/2HP Hydraulic Pump, Square D 45 KVA 480V Primary 208Y/120V Secondary 3PH Transformer, Fanuc Series 18i-MB Controls, 200/220V 50/60Hz 45KVA 3PH Input, 15000 Kg
- **Mori MH-500 CNC Horizontal Machining Center**, (2) 700mm x 700mm Table APC, CAT 50 Taper Spindle, 60 Unit ATC Magazine, Kanto Seiki Oil Matic Oil Chiller, Showa LCA 30131E-EN Oil Lubrication Unit, Coolant Reservoir Unit with (3) Transfer Pumps, and Turbo Systems Hinge Belt 12" Chip Conveyor, Enerpac Hydraulic Unit, Fanuc MSC-502 Controls, 220V 60Hz 45 KVA 3PH Input, S/N MH-500-1012



**HYUNDAI KIA HS400 CNC Horizontal Machining Center**



**HYUNDAI KIA HS500 CNC Horizontal Machining Center**



**MORI MH-500 CNC Horizontal Machining Center**

**FOR FURTHER INFORMATION CONTACT:** Mario Mazzuca at 517.204.0033 or email [Mario@maynards.com](mailto:Mario@maynards.com)



## GEAR SHAPER

- **Fellows MS300 Gear Shaper**, Coolant Reservoir Unit with Transfer Pump, and Chemaperm16.82-3 7" Magnetic Chip Conveyor, Filtration Systems Hydraulic Filter Unit, 3HP Hyd. Power Unit, Fanuc Series 16i-M Controls, Retrofitted by Bourn & Koch in 2014, 460V 60Hz 3PH



FELLOWS MS300 Gear Shaper

## EDM MACHINES

- (2) **Charmilles Robofil 330 Wire EDMs**, Year 2000, S/N 390550, 390559
- **Mitsubishi FA10S Advance Wire EDM**, Year 2006, with Mitsubishi Melfa RVS-12S-S11 Robot, 57D1A067
- (2) **Mitsubishi FA10SM Wire EDMs**, S/Ns 05D1S214 & 05D1S222



CHARMILLES Robofil 330 Wire EDM Machines



MITSUBISHI FA10S Advance Wire EDM Machine



MITSUBISHI FA10SM Wire EDM Machine

## TOOLING & MISC. MACHINERY

- (Over 1500) Cat 50 Tool Holder
- (6) Workbenches
- (2) **Creative Assembly Machines**, with 8 Station Parts Rotary Table, (1) Pneumatic Press Alignment Station, (1) 8 Hardware Feeding Station, Spectrum Automation Bolt Hardware Hopper/Feeder Unit, (1) Horizontal Drill Station, (1) Vert. Driver Station,w/(8) Apex TSE Electric Drivers, Cleco mPro400GC Controller, (1) Marking Station with Dual Head Scrubber, Telesis Pin stamp Marking System Controller, (1) Cognex Camera Inspection Station, Light Curtains, Siemens Simatic Multi Panel Interface, Siemens Controls, 480V 60Hz 3PH Input
- **Creative Dial Machine**, (3) Vertical Drill Units, 4 Station Rotary Table, Light Curtains, 5HP Hydraulic Power Unit, (4) Rosedale Products Hydraulic Filter Units with Transfer Pump Siemens Simatic Multi Panel Interface, Siemen Controls, 460V



CREATIVE ASSEMBLY Machine



CAT 50 Tool Holder

# GLOBAL WEBCAST AUCTION

## CNC MACHINING FACILITY

FEATURING: CNC Vertical & Horizontal Machining Centers, CNC Vertical Lathes, Gear Shapers, EDM Machines, Tooling & Miscellaneous Machinery

Online Only Webcast | No On-Site Bidding

Surplus Assets no Longer Required  
for Ongoing Operations



**THURSDAY, MAY 20<sup>TH</sup>**  
**@ 11:00AM ET**

**PREVIEW:** By Appointment Only,  
Call 517.204.0033 or email  
mario@maynards.com

**PREVIEW LOCATION:**  
19050 Allen Road, Brownstown, MI 48183

**Maynards**  
SINCE 1902

21700 Northwestern Hwy.  
Suite 1180  
Southfield, MI 48075



HYUNDAI KIA Hi-V50DH CNC Vertical Machining Centers

16 Available



HYUNDAI KIA HS400 CNC Horizontal Machining Centers

9 Available

**TERMS & CONDITIONS | PAYMENT:** Full payment within 24 hours. Payment is Cash, Cashier's check, Certified Check, or Wire Transfer. No other forms of payments will be accepted. Full Payment Must be Made before removal of Purchase. Everything is Sold "As-Is, Where-Is" All Sales Final. Cost and Responsibility for Removal of Purchase Remains with the Purchaser. Every Effort will be Made to Facilitate Removal. While Quantities and Descriptions are Believed to be Accurate, the Auctioneer, Owners or Counsel Make no Warranties or Guarantees Either Expressed or Implied as to Authenticity, Genuineness of, or Defects in Any Lot and will not be Held Responsible for any Advertising Discrepancies or Inaccuracies. No Warranties Whatsoever are Made as to Condition Merchantability or Fitness for Use of Any Item. May we Suggest you Take Full Advantage of the Preview and Inspection Period. **Sale Subject to Additions, Deletions and Prior Sales. Please Check Availability of Equipment.**

**AN ONLINE BUYER'S PREMIUM OF 18% WILL BE CHARGED ON ALL SUCCESSFUL BIDS.**

**LAST DAY OF REMOVAL: TBD**

### UPCOMING AUCTION CALENDAR

metaldyne

**WEBCAST AUCTION – METALDYNE - CNC MACHINING, TURNING AND GRINDING FACILITY**  
Thursday, May 13th at 11:00am ET • 307 South Tillotson Street, Fremont, IN 46737

avara  
PHARMACEUTICAL EQUIPMENT

**WEBCAST AUCTION – AVARA - QUALITY MODERN PHARMACEUTICAL PROCESSING EQUIPMENT**  
Friday, May 28th at 12:00am GMT • Avlon Works Hallen, Bristol, BS10 7ZE United Kingdom

VEOLIA

**WEBCAST AUCTION – VEOLIA - COMBINED HEAT & POWER SYSTEM, CUMMINS 2,681KW CHP POWER PLANT**  
Friday, May 28th at 12:00am GMT • Avonmouth Avonmouth, Bristol, BS10 United Kingdom

**Maynards**  
SINCE 1902

AUCTIONS | LIQUIDATIONS | APPRAISALS

21700 Northwestern Hwy., Suite 1180  
Southfield, MI 48075

**248.569.9781 | www.maynards.com**

Place your bid now!  
REGISTER AT

**BidSpotter.com**