

# GLOBAL WEBCAST AUCTION

## Surplus Assets of an Aluminum Die Cast Facility

**Online Only Webcast | No On-Site Bidding**

Maynards Industries with its partners Die Cast Machinery, LLC and Biditup announces the total liquidation of assets of Texas Die Casting, LLC located in Gladewater, Texas. Major equipment includes 20 high pressure aluminum die casting machines from HPM and Prince Machinery, 18 late model Metal Mechanics trim presses, FW Schaefer natural gas aluminum melting furnaces, Cal-Miser aluminum holding furnaces, Goff shot blast machines, Roto-Finish vibratory finishing machines, complete very well equipped CNC Machines, tool room, spare parts, crib items and much more.

### Equipment Available for Pre-Auction Sale



PRINCE 836 CCA 850-Ton Horiz. Cold Chamber Alum. High Pressure Die Casting Machine



Surplus Assets of:

TEXAS DIE CASTING

*Being a Part of Your Success*

**WEDNESDAY,  
DECEMBER 9<sup>TH</sup>  
@ 11:00AM CST**

#### PREVIEW & INSPECTION:

Monday & Tuesday, December 7th & 8th,  
9am to 4pm Each Day or by Appointment

#### PREVIEW LOCATION:

600 South Loop 485, Gladewater, TX 75647



**12 Available**

METAL MECHANICS 30-Ton Trim Press

**2005**



HAAS Super VF2SS CNC VMC



**11 Available**

HPM 600-Ton Horiz. Cold Chamber Alum. High Pressure Die Casting Machine

**FOR FURTHER INFORMATION CONTACT:** Mario Mazzuca at 517.204.0033 or [mario@maynards.com](mailto:mario@maynards.com)

**Maynards**  
SINCE 1902

[www.maynards.com](http://www.maynards.com)

**BIDITUP**  
BIDITUP AUCTIONS WORLDWIDE

[www.biditup.com](http://www.biditup.com)

**DIE CAST  
MACHINERY  
LLC**

[www.diecastmachinery.com](http://www.diecastmachinery.com)

Place your bid now!  
REGISTER AT

**BidSpotter.com**

**DIE CAST MACHINES**

- Prince 836 CCA 850-Ton Horiz. Cold Chamber Alum. High Pressure Die Casting Machine
- Prince 450-Ton Horiz. Cold Chamber Alum. High Pressure Die Casting Machine
- (11) HPM II-600-A 600-Ton Horiz. Cold Chamber Alum. High Pressure Die Casting Machines
- (5) HPM II-400-A 400-Ton Horiz. Cold Chamber Alum. High Pressure Die Casting Machines
- Midland Technologies L40B & L63 Vacuum Die Cast Systems



**PRINCE 836 CCA 850-Ton Horiz. Cold Chamber Alum. High Pressure Die Casting Machine**



**PRINCE 450-Ton Horiz. Cold Chamber Alum. High Pressure Die Casting Machine**



**11 Available**

**HPM II-600-A 600-Ton Horiz. Cold Chamber Alum. High Pressure Die Casting Machine**



**5 Available**

**HPM II-400-A 400-Ton Horiz. Cold Chamber Alum. High Pressure Die Casting Machine**

**TRIM PRESSES**

- (2) Metal Mechanics DCT-35 35-Ton Trim Presses
- (12) Metal Mechanics DCT-30 30-Ton Trim Presses
- (4) Metal Mechanics DCT-20 20-Ton Trim Presses
- E.A. Doyle VDP-30-2845-20 30-Ton Trim Press
- TDC-TP TDC-20-Ton Trim Press



**2 Available**

**METAL MECHANICS DCT-35 35-Ton Trim Press**



**12 Available**

**METAL MECHANICS DCT-30 30-Ton Trim Press**



**4 Available**

**METAL MECHANICS DCT-20 20-Ton Trim Press**



**CNC MACHINERY**

- Leadwell V-60 CNC Vertical Machining Center, S/N L1S1H0727
- Haas Super VF2SS CNC Vertical Machining Center, Year 2005
- Daewoo Lynx 200-A CNC Slant Bed Chucker, Year 2001
- Daewoo DMV-500 CNC Vertical Machining Center, Year 1998
- Daewoo Puma 6S CNC Turning Center, Year 1995



LEADWELL V-60 CNC Vertical Machining Center

**2005**



HAAS Super VF2SS CNC Vertical Machining Center

**DIE CAST AUTOMATION**

- Air Tube L40B Vacuum
- (2) Arrow Acme PL855 Power Roll-Over Transfer Ladles
- (2) Advance SL-800 Ladle & Sprayers
- TDC-DLMS Die Lube Mixing System

**FURNACES**

- (2) FW Schaefer FWS-2000-AMF-NG 2,000lp Per Hour Aluminum Melting and Holding Furnaces
- (3) Cal-Miser SO 2700 Aluminum Holding Furnaces
- (8) Cal-Miser SO 1600 Aluminum Holding Furnaces
- (9) TDC-HF TDC-HF-1600 Lb. Aluminum Holding Furnaces
- (2) TDC-MF Melting and Holding Furnaces, 800 Lb. & 1,200 Lb. Cap.



DAEWOO DMV-500 CNC Vertical Machining Center



**2 Available**

FW SCHAEFER Aluminum Melting and Holding Furnaces



**8 Available**

CAL-MISER SO 1600 Aluminum Holding Furnace



**9 Available**

TDC-HF TDC-HF-1600 Lb. Aluminum Holding Furnace



**TOOL ROOM EQUIPMENT**

- Bridgeport Romi Tomax 20-8, 20" x 60" Engine Lathe
- Clausing Kondia FV-300 Vertical Milling Machine
- Clausing Colchester 17" x 80" Geared Head Engine Lathe
- Summit 19-4X80 19"/27" x 80" Gap Bed Engine Lathe
- Summit 2060B 20" x 60" Gap Bed Geared Head Engine Lathe
- Hermes Simplex 7, 12" x 44" Surface Grinder
- Clearing 60-Ton Press
- Dake 75H 75-Ton H-Frame Press
- (3) Bridgeport Series I, 2HP Vertical Mills
- Diamond FM-700 2' X 8" Radial Arm Drill
- K.O. Lee & Harig 6" x 18" Surface Grinders
- Roll-In Saw Vertical Bandsaw, Mdl. E11459
- Johansson 28" x 6" Radial Arm Drill Press



**BRIDGEPORT** Romi Tomax 20-8, 20" x 60" Engine Lathe



**CLAUSING** Kondia FV-300 Vertical Milling Machine



**CLAUSING** Colchester 17" x 80" Geared Head Engine Lathe



**SUMMIT** 2060B 20" x 60" Gap Bed Geared Head Engine Lathe



**DAKE** 75H 75-Ton H-Frame Press



**BRIDGEPORT** Series I, 2HP Vertical Mill



**K.O. LEE** 6" x 18" Surface Grinder



**ROLL-IN SAW** Vertical Bandsaw

**2 Available**



## GENERAL EQUIPMENT & SUPPORT

- (2) Goff 6BB Tumbblast Finishing Machines
- (3) Roto Finish Spiratron Vibratory Finishing Mills
- Hammond HR23CPT 76" Dia Vibratory Bowl, New 2014
- L&L Special Furnace, 2350F Electric Heat
- Hurricane 5018W/BO Natural Gas Fired Pass Thru Parts Cleaner
- 2-Stage Natural Gas Fired Tunnel Parts Washer
- Ettco 4 Lead Screw Tapping Machine
- Bonal Technologies Meta-Lax System 2000 Harmonic Stress Relief System
- Miller Syncrowave 250DX Welder
- Miller Dimension 652 Welder
- G&L Cordax CMM
- (2) Micro-Vu S-14 Digital Optical Comparators
- Hardness Testers, Granite Plates, Pipe Threaders & Chop Saws
- Lantech & Samuel Pallet Stretch Wrapper
- Mettler Toledo Digital Scales
- Mitutoyo Height Gauges, Dial Gauges, Micrometers, Pin Gauges, Starrett Levels, Machine Vises, Rotary Tables, Angle Plates, Collets, Boing Heads, Drills, Taps, Reamers, End Mills, Steel Benches, Hand Trucks, Ladders, Shop Fans, Spar Motors, Controls, C-Clamps, Hand Tools, Air Hose Reels, Cabinets, Storage Binds, 18-Sections of Pallet Racking, Lab Equipment, Stock Room Inventory to include Ejector Pins, Core Pins, Bolts, Screws, Hex Screws, Dowel Pins, Roll Pins, Keys, Allen nuts, Bearings, Valves, Fuses, Motors, Wire, Sensors, Relays and Much More...



**2 Available**

GOFF 6BB Tumbblast Finishing Machine



**2 Available**

MILLER Welder



G&L Cordax CMM



**2 Available**

MICRO-VU Optical Comparator

## MOBILE EQUIPMENT

- Toyota LPG Forklift, 6,000 Lb. Capacity
- (4) Nissan LPG Forklifts, Up to 5,000 Lb. Capacity
- Cub Cadet Enforcer 44" Xero Turn Riding Lawn Mower
- (2) Chevy Silverado 1500 Pickup Trucks, Years 2008 & 2004
- Ford Edge SUV, Year 2015
- (2) Tennant Walk Behind Floor Scrubbers



TOYOTA LPG Forklift



**4 Available**

NISSAN LPG Forklift



**2 Available**

CHEVY Silverado 1500 Pickup Truck



**2017**

FORD Edge SUV

## AIR COMPRESSORS/COOLING TOWERS

- Quincy QSI 9411 Approx. 50 HP Air Compressor
- (2) Quincy QSI235 50 Hp Air Compressor
- Gardner Denver RNC400A4 Air Dryer
- (2) Vertical Air Receiver Tanks
- Marley NC Cooling Tower

## CRANES

- General Crane 5-Ton Single Girder Bridge Crane
- 3-Ton x 10' x 35'L Free standing Crane System, w/Budget Hoist, New in 2017
- Gaffey 5-Ton x 25' Single Girder Bridge Crane
- Seco 10-Ton Single Girder Bridge Crane



**2 Available**

QUINCY Air Compressor

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Suite 1180  
Southfield, MI 48075



PRINCE Horiz. Cold Chamber H.P. Die Casting Machine



BRIDGEPORT Romi Tomax 20-8, 20" x 60" Engine Lathe

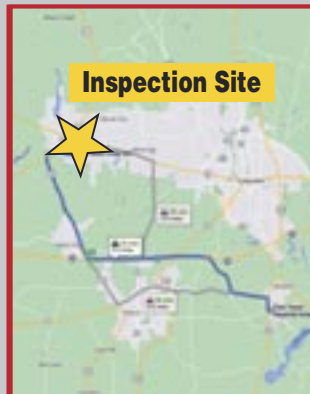


DAEWOO DMV-500 CNC VMC

**TERMS & CONDITIONS | PAYMENT:** Full payment within 24 hours. Payment is Cash, Cashier's check, Certified Check, or Wire Transfer. No other forms of payments will be accepted. Full Payment Must be Made before removal of Purchase. Everything is Sold "As-Is, Where-Is" All Sales Final. Cost and Responsibility for Removal of Purchase Remains with the Purchaser. Every Effort will be Made to Facilitate Removal. While Quantities and Descriptions are Believed to be Accurate, the Auctioneer, Owners or Counsel Make no Warranties or Guarantees Either Expressed or Implied as to Authenticity, Genuineness of, or Defects in Any Lot and will not be Held Responsible for any Advertising Discrepancies or Inaccuracies. No Warranties Whatsoever are Made as to Condition Merchantability or Fitness for Use of Any Item. May we Suggest you Take Full Advantage of the Preview and Inspection Period. **Sale Subject to Additions, Deletions and Prior Sales. Please Check Availability of Equipment.**

A Buyer's Premium of 18% will be Charged on All Successful Bids.

**REMOVAL DATES:** Small hand carry items & smaller machines December 18.  
Major machinery January 11.



### DRIVING DIRECTIONS

**FROM: East Texas Regional Airport (GGG) • TO: SALE SITE**

Approx. 23.3 Miles, 26 Minutes

Head north on Terminal Cir. Turn right onto TX-322 N. Turn left onto FM 349 W. Turn right onto Farm to Market Rd 2011. Turn right onto Old Kilgore Hwy. Turn left onto I- 20 West Access Rd. Merge onto I-20 W/US-259 S. Take exit 583. Turn right onto TX-135 N. Turn right onto S Tyler St. Turn right onto S Loop 485.

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